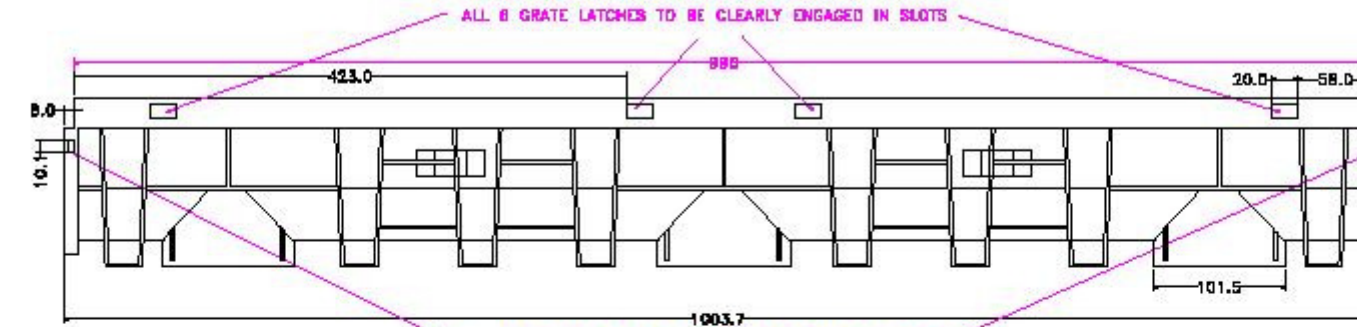
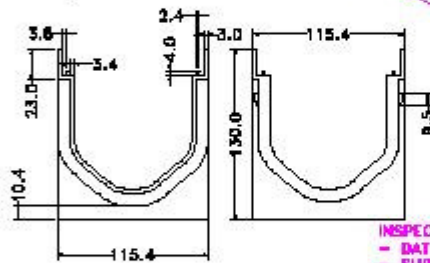


DRG. NO: SDP/0004B

INSPECTION DRAWING



MALE/FEMALE ENDS SHOULD MATE TOGETHER AND BARBED LOCATION LUGS SHOULD BE A SNAP FIT INTO RECESS.



INSPECTION CRITERIA:

- DATE CLOCK DATA TO BE CORRECT
- SURFACE FINISH & COLOUR TO BE IN LINE WITH APPROVED MASTER SAMPLES
- FEED GATE PIPE MAXIMUM LENGTH 3mm.
- CHANNEL LENGTH TO BE 888mm MAX / 994mm MIN
- SIDE GAP BETWEEN CHANNEL AND GRATE TO BE NO GREATER THAN 1.5mm IN ANY ONE PLACE ALONG THE LENGTH.
- SPIGOTS SHOULD ACCEPT AND HOLD A 110mm OD PVC PIPE (RETENTIVE FIT)
- NO SPLITS IN SPIGOT CUT OUT RECESS, NO DUALITY PERMISSIBLE ON SPIGOT
- WHEN PLACED ON A FLAT BED NO GAP BETWEEN THE CHANNEL AND BED TO BE GREATER THAN 1mm.
- WHEN JOINTED TOGETHER THERE SHALL BE NO STRESSES IN THE JOINT THAT CAUSE MISALIGNMENT OF THE TWO SECTIONS.
- NO FLASH PERMISSIBLE IN MATING PART FITMENT SLOTS.

NOTES:

MATERIAL: BLACK RECYCLED POLYPROPYLENE COPOLYMER

TOLERANCES: AS INDICATED

MARKING:

DIMENSIONS: ALL mm UNLESS STATED.

REVISIONS:

REV A: PART No & GRATE LATCHES NOTE CHANGED. 17/09/09

REV B: INSPECTION CRITERIA MODIFIED. 23/09/09

SCALE: 1:1

